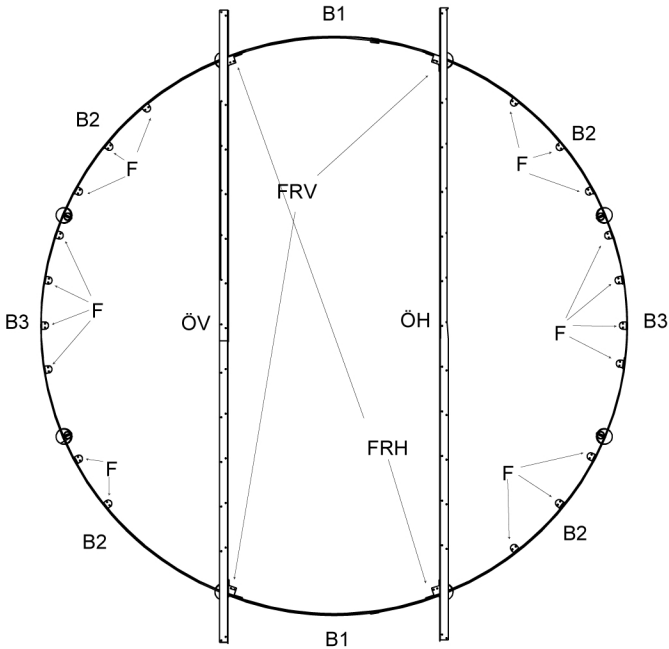
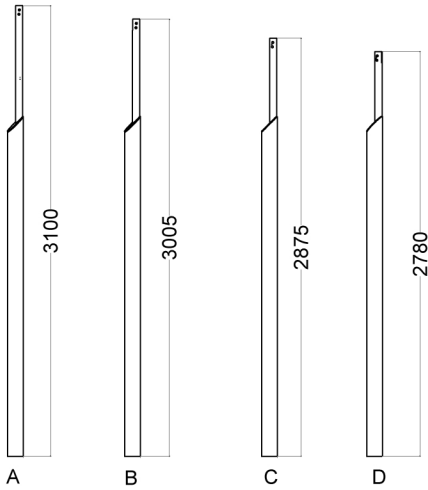
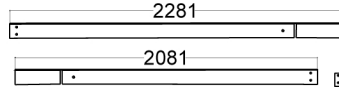
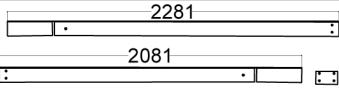
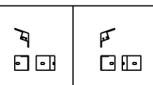
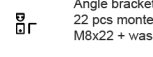
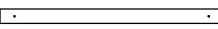
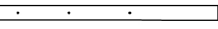
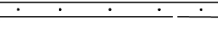


Measures indicate center of Arc - Center of post



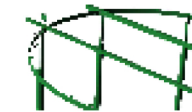
		Support beam left (OV) including connection bracket. Mounted using M6M M10x25
		Support beam right (OH) including connection bracket. Mounted using M6M M10x25
	Arc mount for supportbeam left + right (FR-H/V) Is mounted to the suport arc using carriage bolt, and to the supot beam using M6S M10 x 25	
		
		Arc 1 (B1)
		Arc 2 (B2)
		Arc 3 (B3)



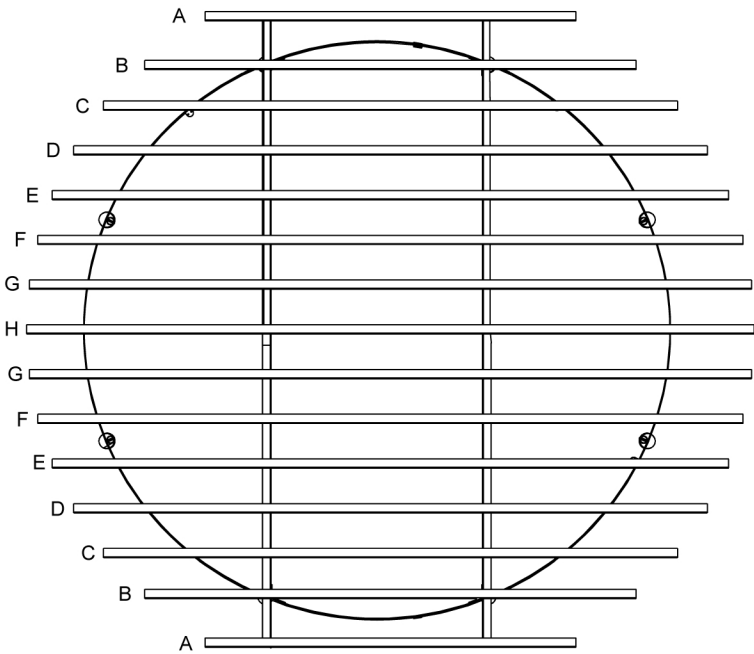
The bracket on the arc is inserted into the slit in the top of the post. Attach using M10x65 + washer and nut. Do not fully tighten until all the arcs are in place. The plasting stopper is placed in the topof the post when the arcs are fully tightened.

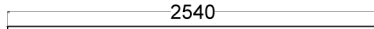
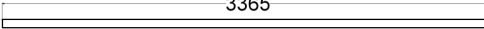
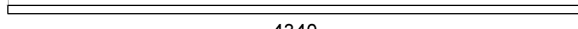
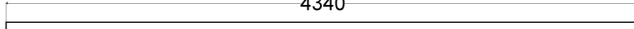
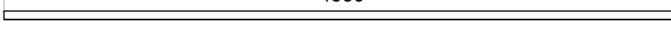
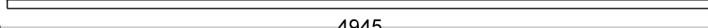
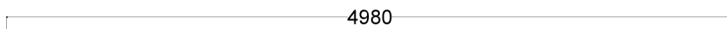



Suport beams are joint in the midle 1 long 2281 mm and one short 2081 mm

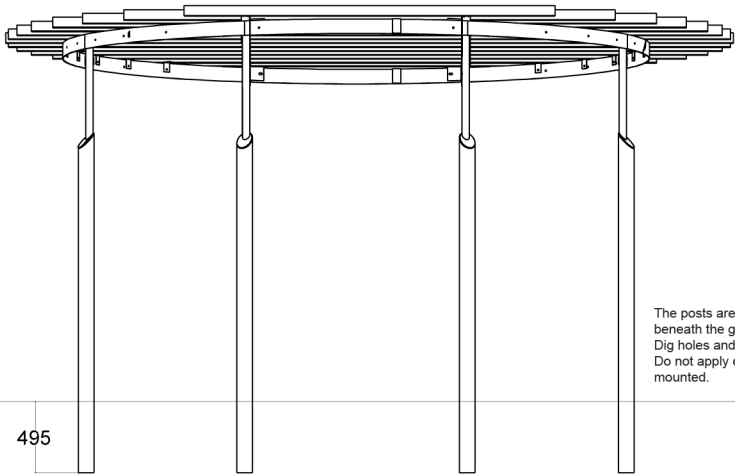


The Suport beam is attached to the arc using the arc mount. The arc mount should be placet outside the arc.



	A 2 st
	B 2 st
	C 2 st
	D 2 st
	E 2 st
	F 2 st
	G 2 st
	H 1 st

The overhead beams are mounted from beneath using woodscrews 6 x 50 mm. The staths are 58 x 68 mm and should be mounted with the short side (58 mm) towards the arc.



The posts are casted 495 mm beneath the ground. Dig holes and put the posts in place. Do not apply concrete until the arc is mounted.

